



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3015-5

Job Sheet 176786



DAS
13
9-88

Part No: D3015-5

Job Qty: 40 ea

Part Name: SS Nylock Nut 7/16

MAY 0 1 2018



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/1/18

Job Tracking No:

Due Date: 5/18/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP: A 01.10.31 New Issue SM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	40 pcs		5/18/18	0.00	0.00	Purchasing		AT 1805-164
110	Packaging	40 pcs		5/18/18	0.00	0.00	Packaging2		AT 1805-164
120	QC	40 pcs		5/18/18	0.00	0.00	QC6		38
130	Packaging	40 pcs		5/18/18	0.00	0.00	Packaging3-1	Stop	MAY 0 8 2018
140	QC21-SA	40 Ea		5/18/18	0.00	0.00	QC21		9-88

Part Op 100 - Issue P/O: 37760 Possible Supplier: Acklands P/N: PFS LNNC716S1
Descriptions: 110 - Ensure Material Release Note is attached
140 - Possible Supplier: Main Industrial P/N: PFS LNNC716S1

MAY 0 1 2018

X 50

MAY 0 8 2018

DAS
13
9-88

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
PFS-LNNC716S1	SS Nylock Nut 7/16	40 Ea (1 ea)	100-Purchasing	J068519

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	PFS-LNNC716S1	40	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

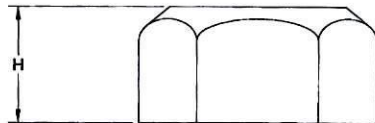
WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																	
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																																																																															
Description Work Order Deviation																																																																																			
Job No: 176786 Mfg Date: 05/04/18 Packaging Change No: _____ Operation: _____ Revision: _____ Serial No/Batch: S068523 PART NO: D3015-5 SS Nylock Nut 7/16 S068523 Container No: _____ DART AEROSPACE																																																																																			
Completed By																																																																																			
Lead hand / Supervisor Approval Verification																																																																																			
QC / QA Coordinator Approval																																																																																			
<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td colspan="2" style="text-align: center;">Root Cause</td> <td colspan="2"></td> <td colspan="2"></td> </tr> <tr> <td>Environment</td><td>☐</td> <td>No Re</td><td>☐</td> <td colspan="2"></td> </tr> <tr> <td>Design</td><td>☐</td> <td>Opera</td><td>☐</td> <td colspan="2"></td> </tr> <tr> <td>Doc/Data</td><td>☐</td> <td>Offset,</td><td>☐</td> <td colspan="2"></td> </tr> <tr> <td>Equip/Tooling</td><td>☐</td> <td>Supplie</td><td>☐</td> <td colspan="2"></td> </tr> <tr> <td>Handling/Pre</td><td>☐</td> <td>Trainin</td><td>☐</td> <td colspan="2"></td> </tr> <tr> <td>Material</td><td>☐</td> <td>Use for</td><td>☐</td> <td colspan="2"></td> </tr> <tr> <td>Internal Transport</td><td>☐</td> <td>Poor Int</td><td>☐</td> <td colspan="2"></td> </tr> <tr> <td>Tribal Knowledge</td><td>☐</td> <td>Rushing</td><td>☐</td> <td colspan="2"></td> </tr> <tr> <td>LOA</td><td>☐</td> <td>Product Improvement</td><td>☐</td> <td colspan="2"></td> </tr> <tr> <td>Substation</td><td>☐</td> <td>Process Improvement</td><td>☐</td> <td colspan="2"></td> </tr> <tr> <td>Past Expiry Date</td><td>☐</td> <td>Manufacturing Process</td><td>☐</td> <td colspan="2"></td> </tr> <tr> <td>Misidentified</td><td>☐</td> <td>Past Due</td><td>☐</td> <td colspan="2"></td> </tr> </table> Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Loss/Surge ☐ Program ☐ Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐						Root Cause						Environment	☐	No Re	☐			Design	☐	Opera	☐			Doc/Data	☐	Offset,	☐			Equip/Tooling	☐	Supplie	☐			Handling/Pre	☐	Trainin	☐			Material	☐	Use for	☐			Internal Transport	☐	Poor Int	☐			Tribal Knowledge	☐	Rushing	☐			LOA	☐	Product Improvement	☐			Substation	☐	Process Improvement	☐			Past Expiry Date	☐	Manufacturing Process	☐			Misidentified	☐	Past Due	☐		
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SPECIFICATION CONTROL DRAWING



D3015-X LOCKNUT

PART NUMBER	SIZE	HEIGHT H	POSSIBLE SUPPLIER
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFSLNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFSLNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFSLNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N FLMN021-005-0000

△ C

RELEASED
09/07/15 JWP

NOTES:

- 1) MATERIAL: SS LOCKNUT WITH NYLON INSERT
- 2) FINISH: N/A
- 3) TOLERANCES: ALL DIMENSIONS SHOWN AS REFERENCE
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

C	REFORMAT DWG. - 7 P/N NOW FLMN021-005-0000 WAS LNNM5S1 (ZN B8-1), PAR 09-020	CP	09.07.08
B	ADD D3015-7	KJ	03.07.15
A	NEW ISSUE	DS	01.05.03
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3015 TITLE LOCKNUT REV. C SHEET 1 OF 1 SCALE NTS	
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.07.08	COPYRIGHT © 2001 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR TRANSMITTED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039760**

Supplier: MAI001-VC
Main Industrial Sales Ltd.
1475, Tessier
Hawkesbury
ON
K6A 3S6 Canada
Phone: 613 632 3595
Fax: 613 632 0262

PO No: PO039760

PO Date: 5/1/18

Due Date: 5/4/18

Purchase Order
Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
MAY 01 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	5/16-18-015C		SS Bolt 5/16-181.5"	Firmed	5/4/18	200 Ea	0 Ea	200 Ea	\$0.266/Ea	\$53.20
2	7/16-14-050C		SS Bolt 7/16 5" Long	Firmed	5/4/18	50 pcs	0 pcs	50 pcs	\$1.42/pcs	\$71.00
3	PFS-LNNC5/16S1		Lock Nut D3015-3	Firmed	5/4/18	100 Ea	0 Ea	100 Ea	\$0.10/Ea	\$10.00
Line Item Note W/O 176785										
4	PFS-LNNC7/16S1		SS Nylock Nut 7/16 receive ea	Firmed	5/4/18	50 Ea	0 Ea	50 Ea	\$0.282/Ea	\$14.10
Line Item Note W/O 176786										

Grand Total: \$148.30

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 5/1/18 9:24 AM dart.lavoie.chantal

MAIN INDUSTRIAL SALES LTD.

1475 TESSIER ST.
HAWKESBURY ON K6A 3S6
Phone: (613) 632-3595 Ext. Fax: (613) 632-0262
sales@mainindustrialsales.com

Packing Slip

DATE May 02, 2018
NUMBER 0000221029
CUSTOMER NO. DART

BILL TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

SHIP TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

(613) 632-5200 Ext.

(613) 632-5200 Ext.

P.O. NUMBER	SALESPERSON	ORDER DATE	REQ. DATE	ORDER NUMBER
39760	EB	02-May-18		0000221029
F.O.B.	SHIP VIA	TERMS		
F.O.B. value	OUR TRUCK / LOCAL	NET 30 DAYS		
PART NUMBER	LOCATION	UOM	QUANTITY	B.O.
DESCRIPTION			REQ. SHIPPED	
0-716CNLNSS 7/16-14 STAINLESS NYLON LOCKNUT YOUR PART #: PFS-LNNC7/16S1	26A7	EA	50 50	38 9-89
0-516X112CHBSS 5/16-1 X 1 1/2 18-8 HEX BOLTS YOUR PART #: 5/16-18-015C	26B7	EA	200 200	
0-516CNLNSS 5/16-18 18-8 NYLON LOCKNUT YOUR PART #: PFS-LNNC5/16S1	26C6	EA	100 100	
0-716X5CHBSS 7/16-14 x 5" HEX BOLTS 18-8 STAINLESS YOUR PART #: 7/16-14-050C	26C7	EA	50 50	